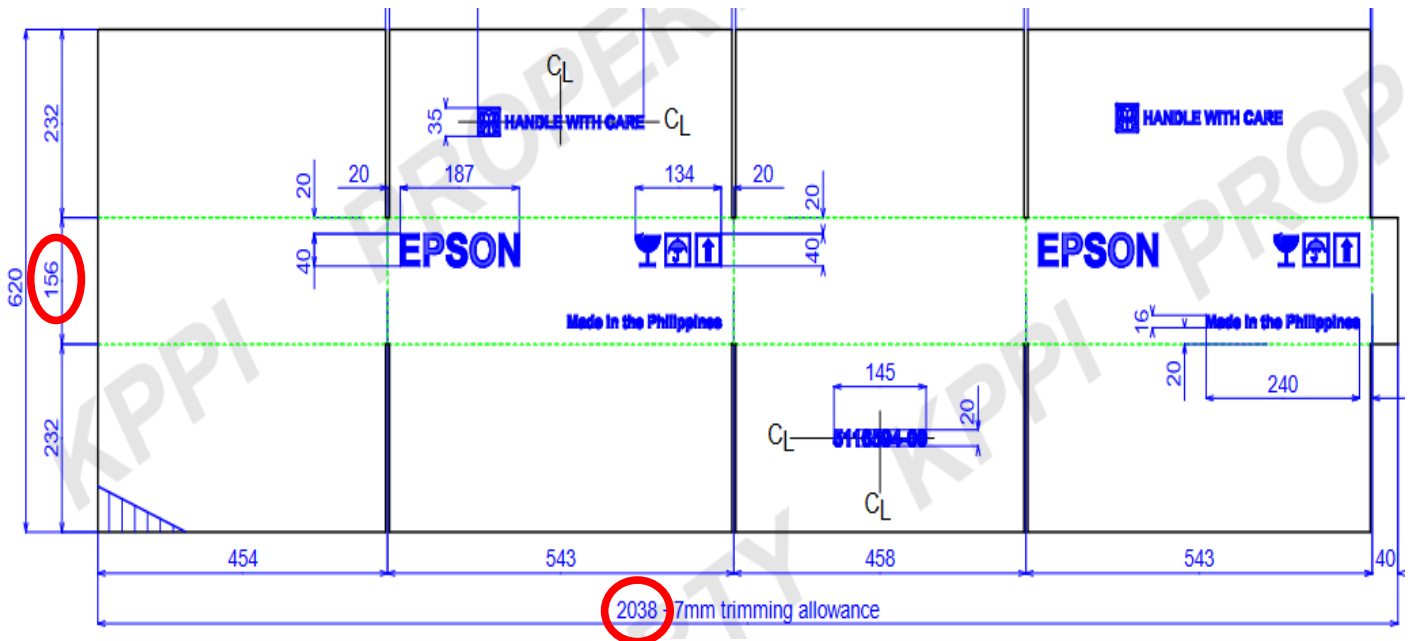


Investigation Report for Bursting of Epson 511659400 Outer Carton Box

CONTROL No:	IRF - 0017			REJECT PERCENTAGE:	2.20%
REJECT QTY:	20	LOT QTY:	910		

DIRECT CAUSE	W1	Upon investigation the defect is not bursting but tear off.
	W2	Tear off is due to mishandling either in Epos or SA2600.
	W3	Item prone to tear off if got mishandling since the item length is 2038 with height of 156 only.



PRODUCTION ACTION PLAN

CORRECTIVE ACTION	Orientation to Epos and Gluing Operator to be extra careful, proper handing when handling long boxes with a small height dimension because they are prone to tear off	PIC:	Production leaders	TARGET DATE:	241106
-------------------	-----------------------------------------------------------------------------------------------------------------------------------------------------------------------	------	--------------------	--------------	--------

PREPARED BY:

GERALD DE GUZMAN
PROD SUPERVISOR

APPROVED BY:

REXEL ALMARIO
PROD MANAGER