Investigation Report for Bursting of Epson 511659400 Outer Carton Box

CONTROL No:		IRF -	RF - 0017			DEJECT DEDCEMAN		2.20%			
REJECT QTY:	20		LOT QTY:	910		REJECT PERCENTAGE	:				
	W1	Upon investigation the defect is not bursting but tear off.									
DIRECT CAUSE	W2	Tear off is due to mishandling either in Eqos or SA2600.									
	W3	Item prone to tear off if got mishandling since the item length is 2038 with height of 156 only.									
26 0 <u>20</u>			CL HANDLE WITH GARE CL 187 134 20			20	HANDLE WITH CARE				
150	1	40	EPSON	Y 🕤 👔		<u>0</u> ⁴ ⁄ _χ	EPSON φ_{k}^{V}	Y 守 🛊			
232					Cl	145 CL	20	240			
	454			543	Ŋ	458	5	43 40			
2038 - 7mm trimming allowance											

PRODUCTION ACTION PLAN

CORRECTIVE ACTION	Orientation to Eqos and Gluing Operator to be extra careful, proper handing when handling long boxes with a small height dimension because they are prone to tear off	PIC:	Production leaders	TARGET DATE:	241106
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PREPARED BY:

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